according to Regulation (EC) No 1907/2006



Telefax: +49 2154 922255

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SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

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Further trade names

Activator Aktivator Activateur Activador

1.2. Relevant identified uses of the substance or mixture and uses advised against

Use of the substance/mixture

glass Activator

Uses advised against

No information available.

1.3. Details of the supplier of the safety data sheet

Company name: PMA/TOOLS AG
Street: Siemensring 42
Place: D-47877 Willich
Telephone: +49 2154 922230

e-mail: info@pma-tools.de Contact person: Michael Münter

e-mail: msds@pma-tools.de - Please DO NOT use for requesting Safety Data Sheets.

Internet: www.pma-tools.de

Responsible Department: Labor

1.4. Emergency telephone number: Telephone number of the company in case of emergencies:

+49 2154 922230 (Mon - Fri 8.00h - 17.00h)

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

Classification according to Regulation (EC) No. 1272/2008 [CLP]

Hazard categories:

Flammable liquid: Flam. Liq. 2 Aspiration hazard: Asp. Tox. 1 Skin corrosion/irritation: Skin Irrit. 2

Specific target organ toxicity - single exposure: STOT SE 3 Hazardous to the aquatic environment: Aquatic Chronic 2

Hazard Statements:

Highly flammable liquid and vapour.

May be fatal if swallowed and enters airways.

Causes skin irritation.

May cause drowsiness or dizziness.

Toxic to aquatic life with long lasting effects.

2.2. Label elements

Classification according to Regulation (EC) No. 1272/2008 [CLP]

Hazard components for labelling

Hydrocarbons, C6-C7, n-alkanes, isoalkanes, cyclics, < 5 % n-hexane

Signal word: Pictograms:









Hazard statements

H225 Highly flammable liquid and vapour.

H315 Causes skin irritation.

H336 May cause drowsiness or dizziness.

H304 May be fatal if swallowed and enters airways.
H411 Toxic to aquatic life with long lasting effects.

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Precautionary statements

P210 Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.

P261 Avoid breathing dust/fume/gas/mist/vapours/spray.

P273 Avoid release to the environment.

P280 Wear protective gloves.

P301+P310 IF SWALLOWED: Immediately call a POISON CENTER/doctor.

P331 Do NOT induce vomiting.

P370+P378 In case of fire: Extinguishing powder, Carbon dioxide (CO2), Use foam for extinction.

Special labelling of certain mixtures

EUH208 Contains N-[3-(Trimethoxysilyl)propyl]ethylendiamin. May produce an allergic reaction.

2.3. Other hazards

In use may form flammable/explosive vapour-air mixture.

The vapour of the product is heavier than air and may accumulate below ground level, in pits, channels and basements in higher concentration.

Persons with a history of skin sensitisation problems should not be employed in any process in which this product is used.

The substances in the mixture do not meet the PBT/vPvB criteria according to REACH, annex XIII.

SECTION 3: Composition/information on ingredients

3.2. Mixtures

Chemical characterization

Use of intermediate

Base: Hydrocarbons, aliphatic

Hazardous components

CAS No	Chemical name				
	EC No	Index No	REACH No		
	Classification according to	Regulation (EC) No. 1272/2008 [CLP]	•		
92128-66-0	Hydrocarbons, C6-C7, n-al	kanes, isoalkanes, cyclics, < 5 % n-hex	ane	80 - 100 %	
	295-763-1		01-2119475514-35		
	Flam. Liq. 2, Skin Irrit. 2, S				
110-54-3	n-hexane	1 - < 3 %			
	203-777-6	601-037-00-0	01-2119480412-44		
	Flam. Liq. 2, Repr. 2, Skin H336 H373 H304 H411				
1760-24-3	N-[3-(trimethoxysilyl) propy	0,1 - < 1 %			
	217-164-6		01-2119970215-39		
	Eye Dam. 1, Skin Sens. 1,				

Full text of H and EUH statements: see section 16

SECTION 4: First aid measures

4.1. Description of first aid measures

General information

First aider: Pay attention to self-protection! Remove affected person from the danger area and lay down.

After inhalation

Remove person to fresh air and keep comfortable for breathing.

After contact with skin

IF ON SKIN: Gently wash with plenty of soap and water.

After contact with eyes

In case of contact with eyes flush immediately with plenty of flowing water for 10 to 15 minutes holding eyelids apart and consult an ophthalmologist.

After ingestion

Rinse mouth immediately and drink plenty of water.

Do NOT induce vomiting. Call a physician in any case!

Observe risk of aspiration if vomiting occurs.

4.2. Most important symptoms and effects, both acute and delayed

Following skin contact: erythema (redness).

Vapours may cause drowsiness and dizziness.

May cause sensitization by skin contact.

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After ingestion: Aspiration hazard, Cough, Dyspnoea, Vomiting.

4.3. Indication of any immediate medical attention and special treatment needed

SECTION 4: First aid measures

May be harmful if swallowed and enters airways. Pneumonia, Pulmonary oedema. Do NOT induce vomiting. Call a

physician in any case!

SECTION 5: Firefighting measures

5.1. Extinguishing media

Suitable extinguishing media

Carbon dioxide (CO2), Foam, Water spray jet, Extinguishing powder.

Unsuitable extinguishing media

Full water jet (Contains: Solvent)

5.2. Special hazards arising from the substance or mixture

In case of fire may be liberated: Gases/vapours, toxic

5.3. Advice for firefighters

Wear a self-contained breathing apparatus and chemical protective clothing

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Use personal protection equipment.

Avoid contact with skin, eyes and clothes.

Remove persons to safety.

Special danger of slipping by leaking/spilling product.

6.2. Environmental precautions

Do not allow to enter into surface water or drains.

In case of gas escape or of entry into waterways, soil or drains, inform the responsible authorities.

6.3. Methods and material for containment and cleaning up

Absorb with liquid-binding material (e.g. sand, diatomaceous earth, acid- or universal binding agents). Treat the recovered material as prescribed in the section on waste disposal.

6.4. Reference to other sections

Personal protection equipment: see section 8

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Advice on safe handling

Remove all sources of ignition.

Provide earthing of containers, equipment, pumps and ventilation facilities.

Use explosion-proof electrical equipment.

Use only antistatically equipped (spark-free) tools.

Take action to prevent static discharges.

7.2. Conditions for safe storage, including any incompatibilities

Requirements for storage rooms and vessels

Provide adequate ventilation as well as local exhaustion at critical locations.

Store in a cool dry place.

Keep away from heat.

Protect from sunlight.

storage temperature: 15-25°C

7.3. Specific end use(s)

No information available.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Exposure limits (EH40)

	CAS No	Substance	ppm	mg/m³	fibres/ml	Category	Origin
	110-54-3	n-Hexane	20	72		TWA (8 h)	WEL
I			<u>-</u>	-		STEL (15 min)	WEL

according to Regulation (EC) No 1907/2006



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DNEL/DMEL values

ues			
Substance			
DNEL type		Effect	Value
Hydrocarbons, C6-C7, n-alkanes, isoalkanes, cyclics, < 5 % n-he	xane		
	dermal	systemic	773 mg/kg bw/day
	inhalation	systemic	2035 mg/m³
,	dermal	systemic	699 mg/kg bw/day
,	inhalation	systemic	608 mg/m³
,	oral	systemic	699 mg/kg bw/day
n-hexane			
,	inhalation	systemic	16 mg/m³
Worker DNEL,		systemic	11 mg/kg bw/day
,	dermal	systemic	5,3 mg/kg bw/day
	inhalation	systemic	75 mg/m³
,	oral	systemic	4 mg/kg bw/day
N-[3-(trimethoxysilyl) propyl] ethylenediamine			
ng-term	inhalation	systemic	35,3 mg/m³
Worker DNEL, long-term		systemic	5 mg/kg bw/day
Worker DNEL, acute		systemic	5 mg/kg bw/day
Consumer DNEL, long-term		systemic	8,7 mg/m³
Consumer DNEL, long-term		systemic	2,5 mg/kg bw/day
Consumer DNEL, long-term		systemic	2,5 mg/kg bw/day
Consumer DNEL, acute		systemic	17 mg/kg bw/day
	Substance Hydrocarbons, C6-C7, n-alkanes, isoalkanes, cyclics, < 5 % n-he n-hexane N-[3-(trimethoxysilyl) propyl] ethylenediamine ng-term ng-term ute long-term long-term long-term long-term	Substance Exposure route Hydrocarbons, C6-C7, n-alkanes, isoalkanes, cyclics, < 5 % n-hexane dermal inhalation dermal inhalation oral n-hexane inhalation dermal dermal inhalation oral n-lexane inhalation dermal dermal dermal inhalation oral N-[3-(trimethoxysilyl) propyl] ethylenediamine ng-term inhalation dermal dermal inhalation oral N-[3-(trimethoxysilyl) propyl] ethylenediamine ing-term dermal dermal inhalation inhalation dermal dermal dermal dermal dermal ilong-term dermal dermal dermal dermal	Substance Exposure route Effect Hydrocarbons, C6-C7, n-alkanes, isoalkanes, cyclics, < 5 % n-hexane dermal systemic inhalation systemic inhalation systemic oral systemic n-hexane inhalation systemic n-hexane inhalation systemic dermal systemic dermal systemic dermal systemic dermal systemic inhalation systemic dermal systemic inhalation systemic ing-term inhalation systemic ing-term dermal systemic ithe dermal systemic

PNEC values

CAS No	Substance		
Environmental compartment Value			
110-54-3	n-hexane		
1760-24-3	N-[3-(trimethoxysilyl) propyl] ethylenediamine		
Freshwater		0,062 mg/l	
Freshwater (intermittent releases) 0,62 mg/l		0,62 mg/l	
Marine water 0,0062 mg/l		0,0062 mg/l	
Freshwater sediment 0,22 mg/kg		0,22 mg/kg	
Marine sediment 0,022 mg/		0,022 mg/kg	
Micro-organisms in sewage treatment plants (STP) 25 mg/l			
Soil 0,0085 mg/kg			

8.2. Exposure controls











Appropriate engineering controls

Use only outdoors or in a well-ventilated area.

Protective and hygiene measures

Wash hands before breaks and after work. Keep away from food, drink and animal feedingstuffs. Contaminated work clothing should not be allowed out of the workplace.

Eye/face protection

Wear eye/face protection. (EN 166)

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Hand protection

When handling with chemical substances, protective gloves must be worn with the CE-label including the four control digits. The quality of the protective gloves resistant to chemicals must be chosen as a function of the specific working place concentration and quantity of hazardous substances. For special purposes, it is recommended to check the resistance to chemicals of the protective gloves mentioned above together with the supplier of these gloves. Replace when worn.

Suitable gloves type: NBR (Nitrile rubber) / DIN EN 374 Wearing time with permanent contact: > 30 Min. INDEX No. 2 Wearing time with occasional contact (splashes): > 480 INDEX No. 6 Thickness of the glove material: >= 0,4 mm

Skin protection

Use personal protection equipment. (/)

When handling with chemical substances, protective clothing with CE-labels including the four control digits must be worn.

Respiratory protection

Wear breathing apparatus if exposed to vapours/dusts/aerosols.

Combination filtering device (EN 14387) ABEK-P2

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state: Liquid
Colour: clear
Odour: like: Petrol

Test method

pH-Value: not determined

Changes in the physical state

Melting point:

Initial boiling point and boiling range:

Sublimation point:

Softening point:

Pour point:

Flash point:

not determined not determined not determined not determined not determined softenined not determined not determined not determined softenines.

-15 °C

Flammability

Solid: not applicable
Gas: not applicable

Explosive properties

not determined

Lower explosion limits:

Upper explosion limits:

Indidetermined
Ignition temperature:

not determined
Ignition temperature:

not determined

Auto-ignition temperature

Solid: not applicable
Gas: not applicable
Decomposition temperature: not determined

Oxidizing properties

Not oxidising.

Vapour pressure:not determinedDensity (at 20 °C):0,7 g/cm³Bulk density:not determinedWater solubility:practically insoluble

(at 20 °C)

Solubility in other solvents

not determined

Partition coefficient: not determined Viscosity / dynamic: 0,5 mPa·s

(at 20 °C)

Vapour density: not determined

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Evaporation rate: not determined

9.2. Other information

No data available / not applicable

SECTION 10: Stability and reactivity

10.1. Reactivity

Oxidising agent, strong

10.2. Chemical stability

The product is stable under storage at normal ambient temperatures.

10.3. Possibility of hazardous reactions

SECTION 10: Stability and reactivity

10.4. Conditions to avoid

Keep away from sources of heat (e.g. hot surfaces), sparks and open flames.

10.5. Incompatible materials

SECTION 10: Stability and reactivity

10.6. Hazardous decomposition products

No known hazardous decomposition products.

SECTION 11: Toxicological information

11.1. Information on toxicological effects

Toxicocinetics, metabolism and distribution

Classification for mixtures and used evaluation method according to regulation (EC) No 1272/2008 [CLP] Contains Amines. May produce an allergic reaction.

Acute toxicity

Specific target organ toxicity (single exposure), Category 1. May cause drowsiness or dizziness.

CAS No	Chemical name							
1	Exposure route	Dose		Species	Source	Method		
92128-66-0	Hydrocarbons, C6-C7, n-a	kanes, isoalk	anes, cyclics, <	5 % n-hexane				
	oral	LD50 mg/kg	5000	Rat		OECD 401		
	dermal	LD50 mg/kg	>2000	Rat		OECD 402		
110-54-3	n-hexane							
	oral	LD50 mg/kg	16000	Rat		OECD 401		
	dermal	LD50 mg/kg	>2000	Rabbit				
1760-24-3	N-[3-(trimethoxysilyl) propyl] ethylenediamine							
	oral	LD50 mg/kg	2295	Rat				
	dermal	LD50 mg/kg	>2000	Rat				

Irritation and corrosivity

Serious eye damage/eye irritation (CAS-Nr. 1760-24-3)

Causes skin irritation.

Sensitising effects

May cause sensitization by skin contact.

Aspiration hazard

May be fatal if swallowed and enters airways.

SECTION 12: Ecological information

12.1. Toxicity

Classification for mixtures and used evaluation method according to regulation (EC) No 1272/2008 [CLP]

Do not allow to enter into soil/subsoil. Do not allow to enter into surface water or drains.

Toxic to aquatic life with long lasting effects.

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CAS No	Chemical name							
	Aquatic toxicity	Dose		[h] [d]	Species	Source	Method	
92128-66-0	Hydrocarbons, C6-C7, n-alkanes, isoalkanes, cyclics, < 5 % n-hexane							
	Acute crustacea toxicity	EC50	3 mg/l	48 h	Daphnia magna (Big water flea)		OECD 202	
	Crustacea toxicity	NOEC	0,17 mg/l	21 d	Daphnia magna (Big water flea)		OECD 211	
110-54-3	n-hexane							
	Acute fish toxicity	LC50 mg/l	>1-10	96 h			OECD 203	
	Acute algae toxicity	ErC50 mg/l	>1-10				OECD 201	
	Acute crustacea toxicity	EC50	2,1 mg/l	48 h	Daphnia magna (Big water flea)		OECD 202	
	Acute bacteria toxicity	(>1-10 m	ıg/l)				OECD 209	
1760-24-3	N-[3-(trimethoxysilyl) propyl] ethylenediamine							
	Acute fish toxicity	LC50	168 mg/l	96 h	Pimephales promelas (fathead minnow)		OECD 203	
	Acute algae toxicity	ErC50	8,8 mg/l	96 h	Pseudokirchneriella subcapitata		OECD 201	
	Acute crustacea toxicity	EC50	87,4 mg/l	48 h	Daphnia magna (Big water flea)		OECD 202	
	Acute bacteria toxicity	(435 mg/	1)	3 h			OECD 209	

12.2. Persistence and degradability

The product has not been tested.

CAS No	Chemical name						
	Method	Value	d	Source			
	Evaluation	•	•	•			
92128-66-0	Hydrocarbons, C6-C7, n-alkanes, isoalkanes, cyclics, < 5 % n-hexane						
	OECD 301F/ ISO 9408/ EEC 92/69/V, C.4-D	98%					
	Readily biodegradable (according to OECD criteria).						
110-54-3	n-hexane						
	readily biodegradable, but failing 10-day window	>60%					
1760-24-3	N-[3-(trimethoxysilyl) propyl] ethylenediamine						
	OECD 301A	50 %					

12.3. Bioaccumulative potential

The product has not been tested.

Partition coefficient n-octanol/water

CAS No	Chemical name	Log Pow
110-54-3	n-hexane	4
1760-24-3	N-[3-(trimethoxysilyl) propyl] ethylenediamine	-1,67

12.4. Mobility in soil

No information available.

12.5. Results of PBT and vPvB assessment

The substances in the mixture do not meet the PBT/vPvB criteria according to REACH, annex XIII.

12.6. Other adverse effects

No information available.

SECTION 13: Disposal considerations

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13.1. Waste treatment methods

Advice on disposal

Consult the appropriate authorities about waste disposal.

The waste key according to the European Waste Catalogue (EWC number) refers to the real wastes origin and therefore

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is not product- but use-oriented.

The allocation of waste identity numbers/waste descriptions must be carried out according to the EEC, specific to the industry and process.

Recommendation: 08 04 09 Adhesives, sealants

SECTION 14: Transport information

Land transport (ADR/RID)

14.1. UN number: UN 3295

14.2. UN proper shipping name: HYDROCARBONS, LIQUID, N.O.S.

14.3. Transport hazard class(es):314.4. Packing group:IIHazard label:3



Classification code: F1
Special Provisions: 640C
Limited quantity: 1 L
Excepted quantity: E2
Transport category: 2
Hazard No: 33
Tunnel restriction code: D/E

Inland waterways transport (ADN)

14.1. UN number: UN 3295

14.2. UN proper shipping name: HYDROCARBONS, LIQUID, N.O.S.

14.3. Transport hazard class(es):314.4. Packing group:IIHazard label:3



Classification code: F1
Special Provisions: 640C
Limited quantity: 1 L
Excepted quantity: E2

Marine transport (IMDG)

14.1. UN number: UN 3295

14.2. UN proper shipping name: HYDROCARBONS, LIQUID, N.O.S.

14.3. Transport hazard class(es):314.4. Packing group:IIHazard label:3



Special Provisions:

Limited quantity:

Excepted quantity:

EXCEPTED:

F-E, S-D

14.5. Environmental hazards

ENVIRONMENTALLY HAZARDOUS: yes

Hydrocarbons, liquid, n.o.s.

Danger releasing substance: **14.6. Special precautions for user**

Land transport (ADR/RID) Special provisions: 640 D



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tunnel restriction code: (D/E)

Transport as "limited quantity" according to chapter 3.4 ADR/RID / Special provisions: 640D

Inland waterway craft (ADN) / Special provisions: 640D

Warning: Combustible liquid.

14.7. Transport in bulk according to Annex II of Marpol and the IBC Code

not applicable

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

EU regulatory information

2010/75/EU (VOC): 98,6 %

National regulatory information

Employment restrictions: Observe restrictions to employment for juvenils according to the 'juvenile work

protection guideline' (94/33/EC).

Water contaminating class (D): 2 - clearly water contaminating

Additional information

Berufsgenossenschaftliche Informationen (BGI): BGI 621 Solvent

15.2. Chemical safety assessment

Chemical safety assessments for substances in this mixture were not carried out.

SECTION 16: Other information

Changes

This data sheet contains changes from the previous version in section(s): 1,2,3,4,5,6,7,8,9,10,11,12,13,14,15,16.

Abbreviations and acronyms

ADN: Accord européen relatif au transport international des marchandises dangereuses par voie de navigation intérieure (European Agreement concerning the International Carriage of Dangerous Goods by Inland Waterways).

ADR: Accord européen sur le transport des marchandises dangereuses par Route (European Agreement concerning the International Carriage of Dangerous Goods by Road).

BGI: Berufsgenossenschaftliche Informationen (trade association information).

CAS: Chemical Abstracts Service

CLP: Classification, Labelling and Packaging of substances and mixtures (REGULATION (EC) No 1272/2008)

DIN: Deutsches Institut für Normung (German institute for standardization)

DMEL: Derived Minimum Effect Level

DNEL: Derived No Effect Level

EC: European Community

EC50: Half maximal effective concentration

EG: Europäische Gemeinschaft (European Community)

EINECS: European Inventory of Existing Commercial Chemical Substances

ELINCS: European List of Notified Chemical Substances

EN: European Norms

GHS: Globally Harmonized System of Classification and Labelling of Chemicals

IATA: International Air Transport Association

IATA-DGR: International Air Transport Association - Dangerous Goods Regulations

IBC: Intermediate Bulk Container

ICAO: International Civil Aviation Organization

ICAO-TI: Technical Instructions for the Safe Transport of Dangerous Goods by Air

IMDG: International Maritime Code for Dangerous Goods

LC50: Lethal concentration, 50%

LD50: Lethal dose, 50%

MARPOL: International Convention for the Prevention of Marine Pollution from Ships

PBT: persistent, bioaccumulative and toxic

PNEC: Predicted No Effect Concentration

REACH: Registration, Evaluation, Authorisation and Restriction of Chemicals (REGULATION (EC) No 1907/2006).

RID: Règlement concernant le transport International ferroviaire de marchandises Dangereuses (Regulation concerning

the International Carriage of Dangerous Goods by Rail).

UN: Untited Nations

VOC: Volatile organic compounds

vPvB: very persistent and very bioaccumulative

WGK Wassergefährdungsklasse (water hazard class)

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Relevant H and EU	JH statements (number and full text)
H225	Highly flammable liquid and vapour.
H304	May be fatal if swallowed and enters airways.
H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H318	Causes serious eye damage.
H335	May cause respiratory irritation.
H336	May cause drowsiness or dizziness.
H361f	Suspected of damaging fertility.
H373	May cause damage to organs through prolonged or repeated exposure.
H411	Toxic to aquatic life with long lasting effects.
EUH208	Contains N-[3-(Trimethoxysilyl)propyl]ethylendiamin. May produce an allergic reaction.

Further Information

EUH208 Contains N-(3-(Trimethoxysilyl)propyl)ethylendiamin. May produce an allergic reaction.

Contains: Hydrocarbons, aliphatic C4-11 < 0,1% Benzene

The information is based on present level of our knowledge. It does not, however, give assurances of product properties and establishes no contract legal rights. The receiver of our product is singulary responsible for adhering to existing laws and regulations.

The above information describes exclusively the safety requirements of the product and is based on our present-day knowledge. The information is intended to give you advice about the safe handling of the product named in this safety data sheet, for storage, processing, transport and disposal. The information cannot be transferred to other products. In the case of mixing the product with other products or in the case of processing, the information on this safety data sheet is not necessarily valid for the new made-up material.

(The data for the hazardous ingredients were taken respectively from the last version of the sub-contractor's safety data sheet.)